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D3183-9
Job Sheet 184183



Part No: D3183-9

Job Qty: 50 ea

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

Job Tracking No:

Due Date: 10/17/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C1 IPP A 06.05.03 New issue KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	10/17/18	10/17/18	0.00	0.00	Start Up Machining-2		<i>mm JSD</i> 15/10/18
100	Hardinge	50 pcs	10/17/18	10/17/18	0.05	2.63	Hardinge		<i>1</i> DAS 38
120	QC	50 pcs	10/17/18	10/17/18	0.00	0.00	QC8		
130	Packaging	50 pcs	10/17/18	10/17/18	0.00	0.00	Packaging3-1		OCT 17 2018
140	QC21-SA	50 Ea	10/17/18	10/17/18	0.00	0.00	QC21		<i>21</i> 9-89 OCT 17 2018

Part Op
Descriptions: 100 - Turn D3183-9 Cap as per Folio FA388

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELIRNR1.000	Delrin Round Bar 1" Color: Black	1.6650 ft (.0333 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELIRNR1.000	2	12	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.830inches ± 0.005	0.835 0.825		
2	Cap	0.720inches ± 0.002	0.722 0.718		
3	Cap	0.747inches ± 0.001	0.748 0.746		
4	Cap	0.010inches ± 0.010	0.020 0.000		
5	Cap	0.0311inches ± 0.0100	0.0411 0.0211		
6	Cap	0.199inches ± 0.001	0.200 0.198		
7	Cap	0.276inches ± 0.010	0.286 0.266		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

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Cap

0.039inches $\pm$ 0.010

0.049

0.029

Plex 10/3/18 1:04 PM Dart.lajeunesse.marie

